Game Round #05 – SMED Workshop

#ChangeOver
#Optimization

Change-over time:

HOW CAN THE CHANGE-OVER TIME BE REDUCED?

No.	Map the Process Steps here	Time (sec)	before SMED internal or external?	after SMED internal or external?
1				
2				
3				
4				
5				
6				
7				
8				
9				
...				
	Machine downtime (= all internal process steps)		... sec	... sec

LeanActivity.